

MINCO 820DX Genset Controller Manual



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1. Summarize

Minco 820DX genset controller adopts high performance microprocessor and industry components. It has measuring, controlling, protection, four remote controls, flexible software setting functions and high anti-jamming ability, can display all the measuring parameters, control parameters and genset running state. Actually it meets different types of generator auto control requirements. When the mains supply is failure, the control system will automatically give a start signal to start the genset and resume the power supply in short time; when the mains supply is normal, the control system will unload and shut down automatically. Adding the monitoring function of mains supply electric quantity, applies to mains supply and genset supply automatic transfer power supply system.

2. Characteristic

- 1. Double processing chip, real virtual value measuring, action smartly;
- 2. Mains and genset double power manager, Automatic Transfer Switch system;
- 3. Wide-screen LCD display with back-light;
- 4. Chinese and English double language menu, mutual operation, can be set and operated individually;
- 5. Auto start, Auto protection, ATS control;
- 6. Perfect auto protection, warning details and working statement character display directly, fault record more than 50 items;
- 7. Double coolant temp., double oil pressure, fuel level and oil temp. etc connected parameters and so on;
- 8. All relay contact capability is above 10A/250VAC/30VDC;
- 9. Electronic speed adjustment and mechanical speed adjustment control compatible, timing start or stop and etc. custom setting; -
- 10. RS232 communication, attached "four remote control" monitor software;
- 11. Sending failure message through SMS function, including real site address, event time and the contents of a specific fault.

W 213 X H 153mm Operate panel Install hole W 199 X H 139mm Deepth D 52mm 21352197 2 8 000 37 53 0 0 000 0 () 0 0 0 0 **RS232** Gasket ring

3. Fixup dimension drawing

4. Function define and operate instruction

4.1. Operate panel function instruction

Operate panel is composed of 128X64 LCD display ,operation keys and state indicator light and system menu operate press keys.

(1). System menu operate press keys

Content	Function		
ENT	Parameter setting /enter to next menu / confirm to revise		
Exit	Exit / back to the superior menu		
+	Switch the screen display content, view all the measuring parameters of the genset and the current state; Page up the menu / add value		
	Switch the display content; examine all the genset parameters and the current state. menu page down/degree value		

(2). LCD display (Genset runs in normal, not setting state or not fault state)

Operation Description	
Main screen 1	Normal P 00.0 HZ
Press $ + $ or $ - $ can switch $ $	A :000 V
the display interface	B :000 V
	C :000 V
Main screen 2	Generator 00.0 HZ
Press + or - can switch	A :000 V 0000 A
the display interface	B :000 V 0000 A
1 5	C :000 V 0000 A
Main screen 3	Rotate speed: 0000 RPM
Press + or - can switch	Power: 0000.0 KW
the display interface	Power factor: 0.00
1 2	Run Time: 00000.0 H
Main screen 4	Coolant temp.: $010/010$ (0)
Press + or - can switch	Oil pressure: 999/999 KPa (0)
the display interface	Oil temp.: 010° C (0)
1 0	Battery: 25.0 V
Main screen 5	Stop/OFF status
Press + or - can switch	08-06-03/09:12:15
the display interface	

Attention: If "display change mode" set in "auto" switch state, the LCD display screen will switch to next page after each 10 seconds; if "background light control" set in "auto" state, the LCD screen background light will be auto turn off after three minutes without any operate. Once the fault appear or press any key the background light turns on. If "Background light" control setting as "constant light", the LCD background light will keep lighting.

(3). Operation keys

Content	Function
RUN	Press the key, when the above green LED keep bright, the controller is in "start" state, start the genset in manual and keep running.



AUTO	Press the key, when the above yellow LED keep bright, the controller is work in "auto" state, once the "Remote start" switch input turn off and mains get right, the genset will be stopped after delay. When "Remote start" switch input turn on the genset delay start otherwise it's delay cool down; If the genset reset by "remote reset", once the "remote reset" switch input turn off, the controller is in auto state.
RESET	Press the key, when the above red LED keep bright, the controller is work in "stop/reset" state, it will unload, decelerate and idle stop, through idle stop cut off the fuel. During decelerate and idle the "reset" indicator keep flash, keep light after stop.
TEST	Press the key, when the above red LED keep bright, the controller works in "testing" state. Start the generator in manual, when the generator runs in normal, whatever the mains supply is normal or not. The controller will automaticly close, onload and keep running onloading.

(4). State indicator light

Content	Function		
FAILURE	Indicate the genset failure, protected stop, fault content display in the LCD sreen.		
	Indicate the genset warning information, alarm detail see screen.		
O REMOTE START Indicate "remote start" port state, use in monitor the main state generally.			

4.2. Connection port define

Port No.	Function		
110.	Power supply 8~36V DC, normal working current <300 mA		
1	battery anode input		
2	battery cathode input		
	Analog input (input voltage range 0~5.0V DC)		
3	Analog AGND, inside connect with battery cathode.		
4	Oil temp./fuel level input		
5	Oil pressure input 1		
6	Coolant temp. input 1		
7	Oil pressure input 2		
8	Coolant temp. input 2		
9	User-defined sensor		
	Main three phase voltage input (0-300VAC, insulation inside)		
10	Mains voltage phaseR		
11	Mains voltage phase S		
12	Mains voltage phaseT		
13	Mains zero line N		
Three p	hase load current input (0-5A AC, without inside isolation, must add current		
transform	ner)		
14、15	A phase load current		
16、17	B phase load current		
18, 19	C phase load current		
Three	Three phase genset voltage input (0-300V AC, voltage transformer with inside isolation)		
20	U phase genset voltage		
21	V phase genset voltage		

	T		
22	W phase genset voltage		
23	23 Zero line N		
	Relay output port(Relay insulated, cont	tact capability 10A/250VAC/30VDC)	
24	Emergency supply (Genset supply)		
25	Emergency suppry (Genset suppry)		
26	Normal supply (Mains supply)		
27			
	Electronic governor	Mechanical speed control	
28	Idle NC (normal closed)	Battery negative	
29	Idle NO (normal open)	Battery positive	
30	Not connected	DC speed adjust motor negative pole	
31	Idle common	DC speed adjust motor positive pole	
32	Pre-fuel		
33	Common port 2(Pre-fuel and fault common	i contact port)	
34	Fault		
35	Fuel (stop when ETS)		
36	Common port 1(Fuel and Crank common c	ontact port)	
37	Crank		
	Switch input port (add photoelectricity ins	sulation, valid when connect to GND)	
	Electronic governor	Mechanical speed control	
38	Not connected	DECelerate limited	
39	Not connected	ACCelerate limited	
40	High oil temp./low fuel level		
41	Low oil pressure		
42	High coolant temp.		
43	Remote reset		
44	Remote start		
45	Emergency stop		
46	Rotate speed signal input		
47	GND, inside connect with battery cathode		
	· · ·		

5. Parameter setting

All parameters can be read and write through communication port, details see communication protocol. Except coolant temp., oil press., oil temp./ fuel level sensor option input sensor curve data adjust, all the parameters can be setting by the controller.

	Enter to parameter setting interface		
	Switch Inputs status	Alarm limit set	
Press ENT	Relay Outputs status	Measure regulate	
	Shutdown Record	Delay time set	
	Date and time set	System set	
Press+or-	Press+or- Select the examine /setting parameter content (reversed display when selected)		
Press ENT	Press ENT Enter to the selected menu		
Press Exit	ress Exit Exit the parameter setting state		

Attention: If didn't press any keys over three minutes it will auto exit the parameter setting state, to avoid illegimate operation the controller.

5.1. Parameter setting instruction

	Real time display controller input port state
Switch Inputs	Remote run: 0 Emergency stop: 0
status	Remote off: 0 High coolant temp.: 0
	Acceleration limit: 0 Low oil pressure: 0



	Deceleration limit: 0 High oil temp/Low fuel level.: 0 Attention: Press any menu key will be exit		
Relay Outputs status	Real time display controller output port stateCrank: 0Fuel: 0Shutdown : 0Pre-fuel: 0Normal: 1Genset: 0Acceleration: 0Deceleration: 0Attention: Press any menu key will be exit		
Shutdown Record	Shutdown record 01/04 (Fault serial number/ Fault total number) Emergency Stop (Fault reason) 08-06-03/11:26:38 (Fault time) Attention: Press + , -, display up and down fault record; Press ENT or Exit will be exit.		
Date and time set	Press \pm , $-$ to change the reverse display data; Press Exit reverse display move to the left, move to the first position then press Exit then back to the superior menu, date and time will not changed; Press ENT reverse display move to the right, move to the last position press ENT then back to the superior menu, date and time have been changed.		
Alarm limit set	Default setting: High Voltage: 0250 High oil temp. : 0100 High acceleration: 1550 Low Voltage: 0200 Low battery: 0105 Low deceleration: 0800 High current: 0450 High frequency: 0530 High Coolant temp. : 0096 Low frequency: 0470 Low oil pressure: 0050 High speed: 1650 Press + ,		
Measure regulate	Password: 8421(default password of the factory) Current A: 0000 Normal A: 0000 Current B: 0000 Normal B: 0000 Current C: 0000 Normal C: 0000 Generator A: 0000 Coolant temp. : Generator B: 0000 Oil pressure: Generator C: 0000 Oil temp./Fuel level: Battery voltage:0120 Attention:Coolant temp. ,oil pressure and oil temp./fuel level adjusting value are relevant to the real measuring error. Password authentication input method Press ⊕, Exit when the selected content move to the end press Exit_ and back to the superior menu;Press ENT move to the end of right, enter the password press ENT] then get through the next menu. Users according the error value of the controller measuring data and the real data to decide whether you need to data adjust. The controller already adjusted before leave		

	factory, but it may be some warp in the use environment, if the warp is in the error range, we suggest not adjusting the data, especially the three phases current. If the error over too much and need to adjust, please read the <minco 820dx="" adjustment="" controller="" genset="" instruction="">.</minco>			
	Press \square , \square choose content reversed display, press Exit back to superior			
		oose data adjustment state, and		
	underline.	oose data adjustment state, and	the aujusting parameter	
	Enter to data adjusting state, press $+$, $-$ to change the data, press Exit cursor turn left, when move to the end, press Exit then back to the superior menu, data adjustment in valid; Press ENT cursor turn right, move to the fourth position press ENT back to the superior menu ,data adjustment achieved, parameter change saved. For three phase voltage, three phase current and battery voltage adjustment, enter data adjust state, change the data then press ENT (Current keep two decimal fraction, battery voltage keep one decimal).Coolant temp oil pressure,oil temp.,fuel level option input are different, MINCO820DX controller provide coolant temp.adjust, oil pressure adjust,oil temp./fuel level adjust to adjust the measuring data. For the possible error of the coolant temp.,oil pressure, oil temp./fuel level ,MINCO820DX provide			
	$\pm 10\%$ adjusting range. Spec	ial explain, for coolant temp. , o	il pressure ,oil temp./fuel	
	• 1	modulus (it means the sensor	1 0	
	1	e modulus (it means the sensor	1 0	
		adjust value lead to adjust et	ffect decide by the real	
	situation.			
		word input: 8421 (default)	Transform: 002	
	Cool stop(down): 020 Genset start : 005	Idle(stop): 015 Acc.time: 020	Over current: 002	
	Crank INTerval: 015	Low oil pressure: 003	Over voltage: 003	
	Crank time: 008	High coolant temp.: 005	Over frequency: 003	
	Bypass time: 025	Over speed: 002	Warm up: 010	
	ETS fuel: 030	High oil temp./low fuel level :	1	
Delay time set	Pre-fuel: 006 Loss speed: 030			
	Idle <u>(start)</u> : 010	Low battery : 020		
	Press $+$ $-$ choose cor	itent reversed display; Press Exi	it back to superior menu;	
	Press ENT, enter to choose parameter setting state, the adjusting parameter is			
	underline. Enter the setting state, press $+$, $-$ to change data, press Exit cursor turn			
	left, move to the end press Exit back to the superior menu, data will not be changed, if			
	press ENT parameter change saved. Delay time up limit can't be over 255 seconds, if			
setting over 255 seconds system will change to 255 seconds			itomatically.	
	-	out password: 8421 (default)	$O^{1}/\Gamma_{22} = 1 = 1 + 1$	
	Trip speed: 0400 CT ratio: 0500	Speed source: 0 Load mode: 0	Oil/Fuel select: 1 Phase/Line: 0	
System set	Passport: 8421	Coolant source:0	Display mode: 0	
	Address: 120	Oil pressure source: 003	Language C/E: 1	
	Crank limit:003	Oil temp. source: 0	LCD mode:1	
	Gear tooth number:135	1		
	Opt. <u>2 set: 0</u> 03	Battery action:1		
	Press $+$, -choose con	tent, press Exit back to superior	menu, press ENT, enter	
		parameter is underline. Press +		
		ess ENT can be saved the data,		
	menu.		1	
-				



5.2. System par	5.2. System parameter setting				
Trip speed	When start the genset, if examine the genset rotate speed >trip speed, it considers the genset start successful and stop the crank output (trip speed generally setting to 1/3 of genset normal working rotate speed)				
CT ratio	CT rate setting correspond ratio is 5, for example the current rate setting in 500, it's correspond with 500:5				
Passport	Leave factory password 8421, please change the password on your own.				
Address	Only use for multi equipment network, to differentiate the equipment.				
Crank limit	When Genset starts, if the continuum start failure time over the parameter, it will lead to overcrank fault.				
Gear tooth number	Only valid in "rotate speed measuring method" setting in "speed sensor"				
Opt.2 set	Setting coolant temp. 2 and oil pressure 2 0: None coolant temp. 2 and oil pressure 2 2: Only have oil pressure 2	1:Only have coolant temp. 23: Have coolant temp. 2 and oil pressure 2			
Speed source	0 : From Genset power supply frequency	1 : From Speed sensor			
Load mode	0 : Keep	1 : Pulse(cut off after closed 2 seconds)			
Coolant source	0: Coolant temp. alarm switch	1 : Coolant temp. sensor			
Oil pressure source	0 : Oil pressure alarm switch	1 : Oil pressure sensor			
Oil temp. source	0 : Oil temp/fuel level alarm switch	1: Oil temp/fuel level input sensor			
Oil temp.action	0 : Alarm and stop	1 : Alarm but not stop			
Battery action	0 : Alarm and stop,	1 : Alarm but not stop			
Oil/Fuel select	Configure with oil temp./fuel level input0 : Define fuel level,1 : Define oil temp.				
Phase/Line	0 : Measuring phase voltage	1: Measuring line voltage			
Display mode	0 : Switch in manual	1 : Auto switch			
Language C/E	0 : Chinese 1: English Shortcut method: module power off, press $+$, $-$ at the same time and afresh electrify till the language changed.				
LCD mode	0 : Auto	1 : Constant light			

5.3. Delay time instruction

Delay of "cool	When the controller is in "Auto" state, once the "Remote start" switch input turn off		
stop(down)"	and mains get right, the genset will be stopped after delay.		
Delay of	When the controller is in "Auto" state, once the "Remote start" switch input turn on or		
"genset start"	mains failure, the genset will be started after delay.		
Delay of	When the genset start and begin to delay, if the start succeed condition is		
"cranking	satisfied(genset rotate speed>trip speed) it's consider to be genset start successful and		
time"	stop delay.		
Delay of	When the cranking time delay ended, if the start succeed condition is not satisfied and not reach the crank times limit, the delay will be repeated and crank times added 1.		
"Crank			
INTerval"	not reach are crain annes ming are actay will be repeated and crain annes added ri		
Delay of "bypass time"	After the gen-set start successfully, that begin to start delay of the bypass. The term		
	of delay, not monitor "low oil pressure", "high coolant temperature " etc, to avoid		
	mistake alarm when gen-set in start early.		

Delay of "ETS fuel"	ETS setting in "0", controller work as Energize to run (ETR), the fuel supply will have output until stop; "ETS fuel" delay setting in is not in "0", the controller work as energize to stop (ETS), the fuel supply act as stop. The fuel supply relay also have output when the delay start, the fuel supply relay stop output when delay ended and the oil pressure be lowed.		
Delay of "pre-fuel"	Before the gen-set to start, that begin the delay of pre-fuel. At the same time, the relay of "pre-fuel" to closed. After the delay be over, the relay of pre-fuel to open, the gen-set start to crank.		
Delay of "idle (start)"	After the gen-set start successfully, the delay of idle (start) is begin, in the term of delay, the relay of "idle" begin to work.		
Delay of "idle (stop)"	When stopping machine, the delay of idle (stop) is begin. In the term for delay, the relay of "idle" begin to work.		
Delay of "ACC"	Genset start successful and idle (start) over, it's beginning ACC delay, ACC relay closed, if the delay ended but still not get the ACC in the right position signal, it will be a "ACC failure" alarm.		
Delay of "low oil pressure "	When genset running, if the pressure of oil is over low, the delay is begin. In the term of delay, if the oil pressure comeback normal state, the delay will be interrupt. After the delay is over, if the oil pressure is over low yet, that will appear the alarm of "low oil pressure".		
Delay of "high coolant temp."	It is similar to the delay of "low oil pressure alarm".		
Delay of "over speed"	Start when the genset rotate speed is over the upper limited. If the speed of gen-set comeback in normal state, the delay will be interrupt. If the speed still over limit when delay ended, It will be a "over speed" alarm.		
Delay of high oil temp./low fuel level	Similar to the delay of "low oil pressure"		
Delay of "loss speed"	If not detect the speed signal in the term of starting or running, the delay of "lose speed" is begin. If no yet detect the speed signal, when the delay is over, that will appear the alarm of "lose speed".		
Delay of "low battery"	Similar to the delay of "low oil pressure alarm".		
Delay "transform"	When the normal supply comeback normal state after gen-set onload it's action. The normal supply must be stable for period of time, until the delay retransform is over that switch to normal supply on load.		
Delay of " over current"	It is similar to the delay of "low oil pressure alarm".		
Delay of "over voltage"	Similar to the delay of "low oil pressure alarm".		
Delay of "over frequency"	Similar to the delay of "low oil pressure alarm".		
Delay of "Dec.time"	Delay of Dec start when the genset stop,Deceleration relay closed,if the delay ended but still not get the Dec in the right position signal, it will be a "Dec failure" alarm.		
Delay of "warm up"	Happenned during the time when the gen-set starting successfully. To extend the time of power supply swiching to genset on load. Power supply until the gen-set reach to optimal state if not emergency, and availably reduce the abrasion.		
6. Normal failure and handling method			



Manual start failure Auto start failure	Press the ENT key, the green light isn't bright on the aboved and the motor doesn't work.	Check whether the greenlight is broken, if the LED light isn't broken, please contact with the factory; If the LED light is broken, please see below solution.
	Press the ENT key, the green light is bright on the aboved and the motor doesn't work.	Check the menu of "low oil pressure" in the "input port state", if display "0", please check whether the oil pressure sensor is ok; if display "1", the oil pressure sensor is ok, now please press START , measuring the module port 34 "start" whether there's 24V with a multimeter, if the voltage is 24V, check whether the outside middle relay, start moter is broken, and whether the battery voltage is enough; If port 34 no output, the module might be damaged.
	Module in Auto state, inspection "remote start" have input, the "remote start" state light isn't bright and the motor doesn't work.	Check the menu of "remote start" in the"input state", if the "remote start" display "0" means that the outside timer etc module relay is broken cause didn't receive the input signal; If display "1", the module might be broken.
	Module in Auto state, inspection "remote start" have input, the "remote start" state light is bright on and the motor doesn't work.	Check the oil pressure sensor; Switch to the manual start, check whether there're output signal of the port 34- "remote start", the outside components and the battery voltage.
Wheel tooth is fighting when start	Start successful and motor keep running, the whell tooth is fighting.	Lower down the trip speed; Suggest used speed sensor to get the rotate speed.
On load current display incorrect	Current ratio setting incorrected.	Reset the current ratio.

7. SMS alarm function specification

Minco 820DX genset supervision smart controller, based on the 820B controller, can connect with SMS module (type: SMS100), and has SMS failure alarm function.

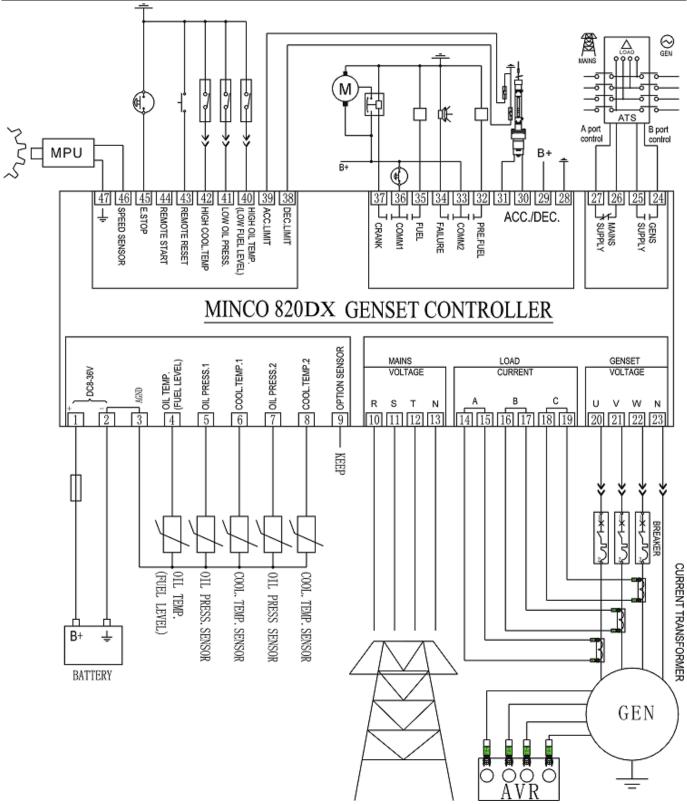
After setting, connect Minco 820DX with SMS module by RS232, and then SMS function can be reached. (Alarm format: time, site address, condition or fault messages). If there is some problem occurred, the genset will enter shutdown protection state, and then send out the fault message. If it is a warning message sent, generator will not stop working.

Alarm information: Normal Power Fail (N_POWER FAIL); Normal Power Work (N_POWER

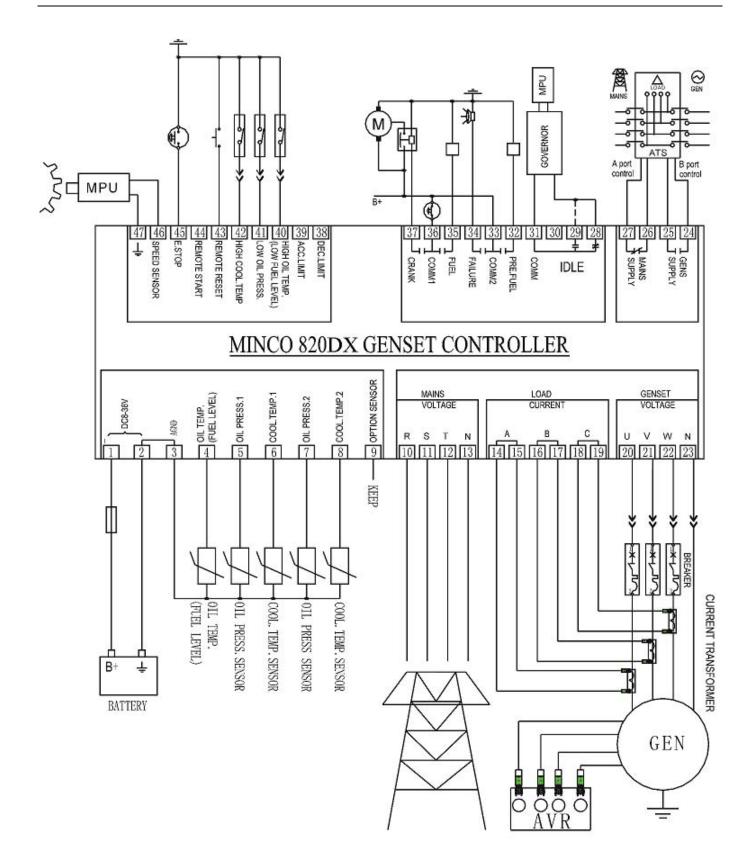
WORK); Crank Normal (CRANK NORMAL); Emergency Power Load (E_POWER LOAD); Normal Stop (NORMAL STOP); Normal Power Load (N_POWER LOAD); Over current (OVER CURRENT); Speed Abnormal (SPABNORMAL); Crank Fail (CRANK FAIL); Low Oil Pressure (LOW OIL—P); High Coolant Temp (HIGH COOL—T); Emergency Power Fail (E_POWER FAIL), Emergency Stop (EMERG. STOP); Low Battery (LOW BATTERY); High oil Temp (HIGH OIL—T); Low Fuel Level (LOW FUEL—L).

Note: SMS100 SMS-based GSM transmitter is in line with China's communications system. Users outside of China need to make some tests in advance.

8. Outside wire connection drawing



Minco820DX Outside wire connection drawing(Mechanical speed control)



Minco820DX Outside wire connection drawing (Electronic governor)

9. Front and back panel contrast diagram

